

LABORATORY FURNACE, METAL INSULATION (LHTM/W)



The unique feature of the LHT high temperature laboratory furnace series is a compact design, making it the perfect tool for laboratories in research and development environments.

The cylindrical usable space of the laboratory furnace is surrounded by the heating elements and insulation material. The heated chamber is integrated into the water cooled vessel. As a result of the small volume, the LHT is ideal for small samples and requires minimal operating space.

The system is supported by a single frame platform which supports the furnace and electronic cabinet containing the software controls. Casters are attached to the supporting platform, which allows the whole system to move easily. For universities and industrial research laboratories, the LHT series is a perfect fit for such operating areas.

The small overall dimensions and simple operation result in a cost effective system without any performance loss in temperature uniformity or atmospheric quality. Additionally, the cylindrical design is best suited for overpressure heat treatment processes. Upon request, the system can be equipped with a suitable locking device and all necessary equipment for safe overpressure operations up to 100 bar.

The metallic LHT models are based on heating elements and radiation shields constructed of tungsten or molybdenum for a maximum temperature of 2200 °C and 1600 °C, respectively. The radiation shields serve to insulate the heat of the heating elements from the water cooled vessel. The metallic LHT systems provide the highest possible atmospheric purity and best final vacuum level. With a turbomolecular pump in combination with a pre-pump, the working vacuum can reach the high vacuum region. An ultra high vacuum configuration is possible upon request.

APPLICATION EXAMPLES

Quenching, annealing, brazing, carbonisation, ceramic injection moulding (CIM), debinding, degassing, drying, hardening, metal injection moulding (MIM), pyrolysis, rapid prototyping, siliconization, sintering, soldering,

sublimation, synthesis, tempering

STANDARD FEATURES

- | Compact design suited for laboratories
- | Best possible vacuum
- | Vacuum level $< 5 \times 10^{-6}$ mbar
- | Partial pressure 10 – 1000 mbar
- | Overpressure operation up to 100 bar possible
- | Hydrogen partial pressure operation on demand
- | Precisely controlled vacuum pumping speeds appropriate for use with powders
- | Data recording for quality management

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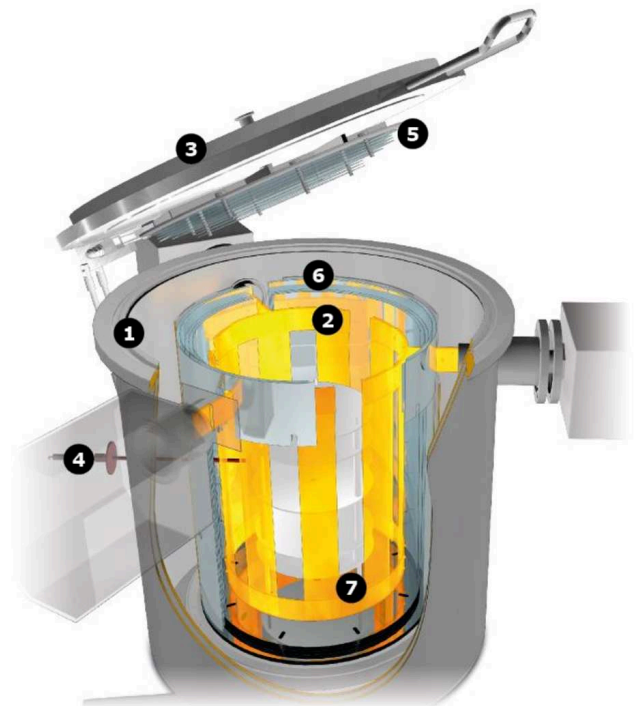
TECHNICAL DETAILS

View inside of the LHT laboratory furnace:

1. water cooled vessel
2. heating elements
3. top cover, manually operated
4. thermocouple
5. radiation shields at the top
6. radiation shields at the mantle
7. short circuit ring

LHT models are heated by a single mantle heater because of their small volume. The temperature profile inside is better than ± 10 K. This uniformity is achieved through careful engineering and positioning of the heating element.

The LHTM and LHTW are both constructed of metallic materials and 9 radiation shields. It has a single heating zone that covers the mantle of the cylindrical vessel. The mantle heater is designed for the highest stability. Two different heating elements



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EXAMPLES



LHTW 200-300/22-1G semi-automatic up to 2200°C



LHTW 200-300/22-1G automatic up to 2200°C with optional hydrogen package

TECHNICAL DETAILS (MODELS)

| | LHTM 100-200/16-1G | LHTM 200-300/16-1G |
|--|--|--|
| Insulation material | Molybdenum | Molybdenum |
| Dimensions: | | |
| External H x W x D (mm) | 1800 x 1900 x 1000 | 1800 x 1900 x 1000 |
| Transport weight (kg) | 800 | 950 |
| Usable space | // | // |
| Volume (l) | 1.5 | 10 |
| Ø x H, usable space without retort (mm) | 100 x 200 | 200 x 300 |
| Ø x H, usable space with retort (mm) | 90 x 200 | 180 x 300 |
| Thermal values | // | // |
| Tmax vacuum (°C) | 1600 | 1600 |
| Tmax atmospheric pressure (°C) | 1600 | 1600 |
| -Delta-T, between 500°C and 2200°C (K) according to DIN 17052 | ± 10 | ± 10 |
| Max. heat-up rate (K/min) | 10 | 10 |
| Cooling time (h) | 2.5 | 4 |
| Connecting values | // | // |
| Power (kW) | 22 | 45 |
| Voltage (V) | 400 (3P) | 400 (3P) |
| Current (A) | 3 x 55 | 3 x 65 |
| Series fuse (A) | 3 x 63 | 3 x 80 |
| Vacuum (option) | // | // |
| Leakage rate - clean, cold and empty (mbar l/s) | < 5x10 ⁻³ | < 5x10 ⁻³ |
| Vacuum range depending on the pumping unit | rough, fine, high or ultra high vacuum | rough, fine, high or ultra high vacuum |
| Cooling water required | // | // |
| Flow (l/min) | 30 | 50 |
| Max. inlet temperature (°C) | 23 | 23 |
| Gas supply | // | // |

| | LHTM 100-200/16-1G | LHTM 200-300/16-1G |
|--|-----------------------------|-----------------------------|
| Nitrogen or Argon flow, others on request (l/h) | 50-500 | 50-500 |
| Controller | // | // |
| Manual operation | Eurotherm with KP 300 panel | Eurotherm with KP 300 panel |
| Automatic operation | Siemens | Siemens |

| | LHTW 100-200/22-1G | LHTW 200-300/22-1G |
|--|--|--|
| Insulation material | Tungsten | Tungsten |
| Dimensions: | | |
| External H x W x D (mm) | 1800 x 1900 x 1000 | 1800 x 1900 x 1000 |
| Transport weight (kg) | 850 | 1000 |
| Usable space | // | // |
| Volume (l) | 1.5 | 10 |
| Ø x H, usable space without retort (mm) | 100 x 200 | 200 x 300 |
| Ø x H, usable space with retort (mm) | 90 x 200 | 180 x 300 |
| Thermal values | // | // |
| Tmax vacuum (°C) | 2200 | 2200 |
| Tmax atmospheric pressure (°C) | 2200 | 2200 |
| -Delta-T, between 500°C and 2200°C (K) according to DIN 17052 | ± 10 | ± 10 |
| Max. heat-up rate (K/min) | 10 | 10 |
| Cooling time (h) | 3 | 5 |
| Connecting values | // | // |
| Power (kW) | 45 | 90 |
| Voltage (V) | 400 (3P) | 400 (3P) |
| Current (A) | 3 x 112.5 | 3 x 130 |
| Series fuse (A) | 3 x 160 | 3 x 160 |
| Vacuum (option) | // | // |
| Leakage rate - clean, cold and empty (mbar l/s) | < 5x10 ⁻³ | < 5x10 ⁻³ |
| Vacuum range depending on the pumping unit | rough, fine, high or ultra high vacuum | rough, fine, high or ultra high vacuum |
| Cooling water required | // | // |
| Flow (l/min) | 50 | 75 |
| Max. inlet temperature (°C) | 23 | 23 |
| Gas supply | // | // |
| Nitrogen or Argon flow, others on request (l/h) | 50-500 | 50-500 |
| Controller | // | // |

| | LHTW 100-200/22-1G | LHTW 200-300/22-1G |
|----------------------------|-----------------------------|-----------------------------|
| Manual operation | Eurotherm with KP 300 panel | Eurotherm with KP 300 panel |
| Automatic operation | Siemens | Siemens |

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